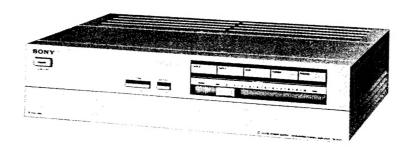
TAIN

AEP Model UK Model



INTEGRATED STEREO AMPLIFIER JU



SPECIFICATIONS

Amplifier section

Continuous RMS power output (Less than 0.004% THD,

both channels driven

20 Hz - 20 kHz

simultaneously)

80 + 80 watts (8 ohms)

According to DIN 45500 80 + 80 watts (8 ohms)

Power bandwidth (IHF)

5 Hz - 100 kHz Dynamic headroom 1.9 dB*

Slew rate

200 V/μ sec

480 V/µ sec (power stage)

Harmonic distortion Less than 0.004% at rated output

Less than 0.003% at 40 W output

Intermodulation (IM) distortion

(60 Hz : 7 kHz = 4 : 1)

Less than 0.004% at rated output

Less than 0.003% at 40 W output Frequency response PHONO RIAA equalization curve ±0.2 dB

TUNER

AUX TAPE 1,2 / 0.1 Hz - 600 kHz +0 dB

Residual noise Damping factor Less than 25 µV (8 ohms, network A) 150 (8 ohms, 1 kHz)

WARNING!!

THIS SET USES THE SWITCHING-TYPE POWER-SUPPLY CIRCUIT, WHICH IS DIRECTLY CONNECTED TO THE AC POWER LINE. AN ISOLATION TRANSFORMER SHOULD BE USED DURING ANY SERVICE TO AVOID POSSIBLE SHOCK HAZARD.



Inputs

	Setting of the CAR- TRIDGE LOAD selector	Sensitivity	Impedance Maximum input capability (1 kHz)		S/N (weighting network, input level)	
MM PHONO MC	100 pF 330 pF	2.5 mV	50 kΩ	160 mV	83 dB 80 dB * (A, 2.5 mV)	
	40 Ω 3 Ω	0.13 mV	100 ହ 30 ହ	8 mV	64 dB 70 dB* (A, 0.25 mV)	
TUNER AUX TAPE 1, 2	_	150 mV	50 kΩ		85 dB 92 dB* (A, 150 mV)	

* '78 IHF

- Continued on page 2 -

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK A ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.



Outputs

REC OUT 1,2

Voltage 150 mV

Impedance 1 kilohm

SPEAKERS

A or B: Accepts speakers of 4 - 16 ohms.

A+B: Accept speakers of 8 - 16 ohms.

HEADPHONES

Accepts low and high impedance head-

phones.

Tone controls BASS

±10 dB at 60 Hz (turnover frequency

300 Hz) TREBLE

±10 dB at 25 kHz (turnover frequency

5 kHz)

Bass boost + 4 dB at 50 Hz

Low filter Muting 6 dB/octave attenuation below 15 Hz

-20 dB

General

System Current-drive integrated stereo amplifier

Power requirements AEP model: 220V ac, 50Hz

UK model: 240V ac, 50 Hz
Power consumption AEP model: 200 watts

UK model: 370 watts

Demensions

Weight

Approx. $430 \times 105 \times 350 \text{ mm (w/h/d)}$

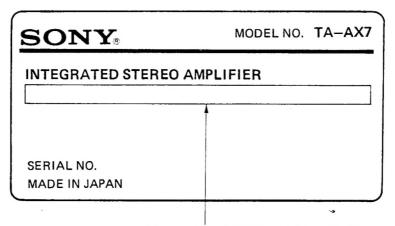
(17 × 4½ × 13¾ inches) including projecting parts and controls

Approx. 6.7 kg (14 lb 12 oz) net

Approx. 7.5 kg (16 lb 9 oz) in shipping carton

MODEL IDENTIFICATION

- Specification Label -



AEP model: AC 220V ~ 50/60Hz 200W UK model: AC 240V ~ 50/60Hz 370W

SERVICING NOTES

- This set employs a pulse power supply as opposed to a conventional circuit with a power transformer.
 - The pulse power supply rectifies and filters the commercial power source directly, so a higher than usual DC voltage is applied to the power supply section. Take sufficient care when servicing.
 - 2) The pulse waves contain a large amount of high cycle components, and in order to prevent interference from this waste radiation, the pulse power supply board is enclosed in a separate aluminum case.
 - If either Q903 or Q904 is defective, replace both. The replacement part includes both transistors.

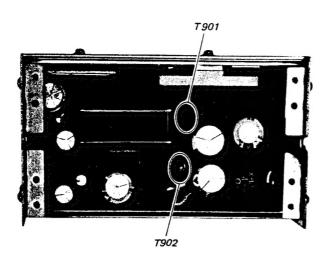
Service Code

X-4873-603-1

transistor kit

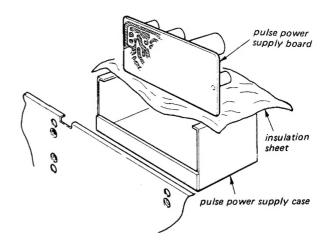
(2SC2944)

2. After AC rectification, there is still voltage remaining in the aluminum electrolytic capacitor (C952) even when the power switch is OFF, so be very careful when discharging. Be sure to use a resistor with 100Ω value. It is dangerous to discharge by using a lead directly.



Servicing Notes/Checking the Pulse Power Supply Section

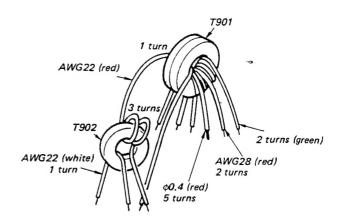
- When checking or servicing the pulse power supply, spread an insulation sheet on top of the chassis or the case.
- Be careful not to cause a short in the chassis or the case.



Replacement of Pulse Power Supply Transformers (T901, 902)

The leads of transformers T901, 902 in the inverter circuit are shown in the illustration below. Only the core is supplied for T901, 902 replacements parts, without the lead cover.

In the event of a defect, refer to the illustration to prepare the transformer. Make sure that the leads are of uniform length.



TA-AX7

(MEMO)
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SECTION 1 OUTLINE

1-1. CIRCUIT DESCRIPTION

V-I Amp, Current-type Tone Control, Servo System

The general composition of TA-AX7 is shown in Figure 1. New circuits are the V-I converter (V-I amp), current-type tone control and the servo system.

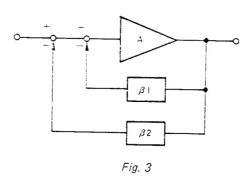
Servo System

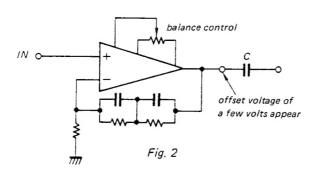
There is a servo loop in the equalizer amp and the V-I converter. Following is a basic explanation using the equalizer amp as an example. The servo in the V-I converter is discussed in the section on the converter. The equalizer amp basically consists of a DC amp, but when there is no servo loop, a considerable amount of offset voltage will appear in the output signal. Even if the \pm offset voltage is suppressed by balance adjustment, it usually drifts over a long period of time. Generally, a capacitor is inserted into the output circuit to intercept the DC components. In this case the following two problems arise:

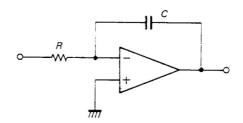
 When DC potential is applied to the input circuit, the output signal actuation point deviates and the upper or lower part of the waveform will be clipped. 2) There is a danger of deterioration in sound quality because of the capacitor.

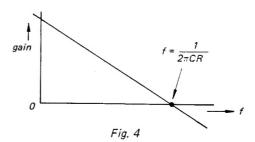
The servo loop serves to prevent these problems. Basically, it detects the DC voltage deviation in the output signal and feeds it out-of-phase to the input signal, thus removing the deviation.

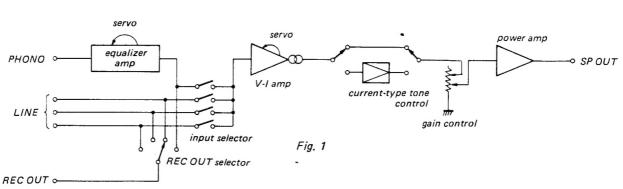
Figure 3 is a theoretical diagram. Here $\beta 1$ is a conventional feedback loop, and without $\beta 2$, the system's gain is around $1/\beta 1$ ($\beta 1$ in Figure 5). $\beta 2$ servo loop amplifies only the DC components and returns them to the input circuit, so it consists of the integrator.



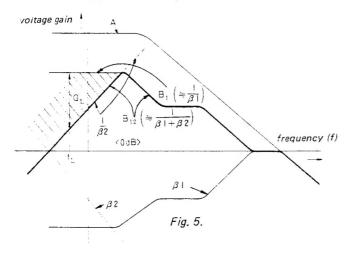






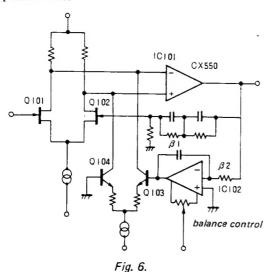


In the Bode's diagram in Figure 5, if A is the amp open-loop gain, and $\beta 1$ is a regular feedback loop (here, equalizer element), and without $\beta 2$, the system's frequency response becomes $\beta 1$ (same as conventional system). When $\beta 2$ loop is added, and the frequency is below the intersecting point of the frequency responses of $\beta 1$ and $\beta 2$, the gain is less than B1, and ultimately becomes B12. The difference between B1 and B12 is due to the increase in NFB amount, so the offset drift is improved as shown by the slanting lines in the diagram. (At frequency f_L (H_Z), suppressed to 1/GL.) Also, as seen at B12, the gain becomes even less as the frequency is lowered, so even if dc component is applied to the input signal, it will not appear in the output.



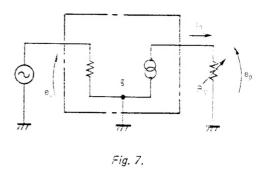
In Figure 3, β 2 was described as simply feeding back to the input signal, but in TA-AX7's equalizer it passes through an auxiliary circuit and feeds in partway along the circuit. Figure 6 shows the location where it feeds in.

In the input section of the CX550 equalizer, an FET one-stage buffer is added. And, the integrated output signal of the servo detection is applied to the differential amp of the two transistors. It is fed into the circuit by adding the current from this collector to the FET drain. The feed-in to the V-I amp will be explained later.



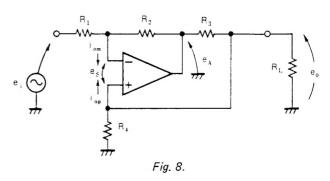
V-I Converter (IC201)

In TA-AX7, the input voltage signal is converted once to a current signal, and the signal is transmitted by changing it back to voltage form through a resistor. Gain control is accomplished through this variable resistor. In Figure 7, if V-I amp input is e_i (V) and output current is i_0 (A),



This current $i_{\rm o}$ is changed back to output voltage $e_{\rm o}$ (power amp input voltage) by resistance $R_{\rm v}$. In other words:

Figure 8 is a basic diagram of the V-I converter circuit.



(Note: In TA-AX7 circuit, R_1-R_4 correspond to the following resistors: R_1-R205 , R_2-R208 , R_3-R209 , R_4-R206 .)

Assume the following:

1. The operation amp is operating normally, so $i_{op} = 0$, $e_s = 0$, $i_{om} = 0$

2.
$$\frac{R_1}{R_4} = \frac{R_2}{R_3}$$
 (condition for constant current)

Also, $R_1 = R_4$, and $R_2 = R_3$.

Figure 9 shows Figure 8 rewritten. First,

$$i_{om} = 0$$
 therefore $i_1 = i_2$

$$i_{op} = 0$$
 therefore $i_4 + i_L = i_3$

Also,
$$R_2 = R_3$$
 and $e_s = 0$, so

This means that the sum of the current flowing on R_1 is equal to that flowing on R_4 plus R_L . By focusing on R_1 , this current value is as follows:

$$i_1 = (e_0 - ei)/R_1 = -ei/R_1 + eo/R_1 \dots$$
For the same value $(i_4 + i_L)$, i_4 is:

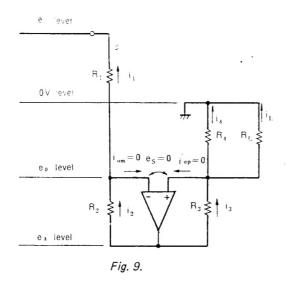
$$i_4 = e_0/R_4 = e_0/R_1$$
 (because $R_4 = R_1$)
So from formula (6) the remaining is is e^{i/R_1}

So, from formula 6, the remaining i_L is - ei/ R_1 , or:

$$i_L = -\frac{1}{R_1} \times ei \dots$$
 ?

 $R_{\rm L}$ does not appear in this formula, so "output current has no relation to load resistance" or the current is constant.

It can be seen from formulas ① and ⑦ that the aforementioned "g" is $g = -1/R_1$. The negative sign indicates the reverse amplifier. When there is signal-source resistance on the input circuit, this V-I converter destroys the constant current, so a buffer stage is inserted before it. Also, the servo is the same up to detecting e_A level and integrating, but after that this is V-I converted and fed into the connecting point of R_1 and R_2 . Then it controls i_1 flowing into R_1 , so it is the same feed-in value as that of the ei which originally produced one part of i_1 .



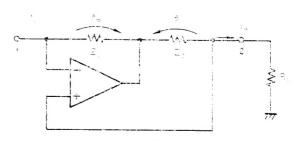
Current-type Tone Control

This is a current input-output type tone amp inserted between the V-I amp output signal and gain controller (RV607). The basic diagram of the current-current amp is shown in Figure 10. Note that there is no potential difference between the input and output terminals. Based on this the fiagram is rewritten as shown in Figure 11.

If the current does not flow into the operation amp, and $e_S = 0V$, $i_1 \cdot Z_1 = i_0 \cdot Z_2$

$$\therefore i_0 \quad \therefore \frac{i_1}{i_0} = \frac{Z_2}{Z_1}$$

From the above formula it can be seen that the value of the ratio of i_1 to ip is determined by the ratio of Z_2 to Z_1 . Actually, as shown in Figure 12, conventional impedance is employed. The part below the dotted line sets the impedance ratio for high frequency, and the part above for low frequency. The section with the switch is Bass Boost, and Switch OFF $\rightarrow Z_1$ impedance rising in low frequency $\rightarrow Z_1 > Z_2 \rightarrow ip > i_1 = low boost$.



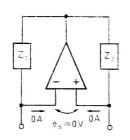
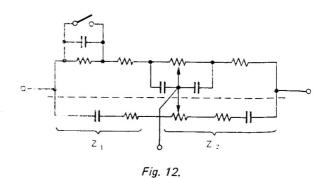
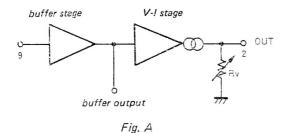


Fig. 11.

Fig. 10.



Checking of Individual Boards



If breakdown is suspected in any of the individual boards (equalizaer amp, V-I amp, power drive), use the following methods for voltage and operation checks.

- Equalizer Amp Board -

Connect as shown in Figure C. If it is just an operation check, the equalizer element only requires resistance. Use as thick a ground as possible, and the bypass capacitor should be around 470-1,000 μ F (25V). The center gain will be about 36dB at 1kHz. Therefore, when input level is -36dB, the output voltage will be 0dB.

- V-I Amp Board -

Connect as shown in Figure D. Bypass with a capacitor with a good high frequency response on +6 and 8- pins. (Without the capacitor, there is a danger of oscillation in the buffer stage.) The V-I amp board is composed of the buffer stage and V-I amp. The buffer outputs at pin 7, so the defective point should be determined before or after this point. (See Figure A) There is a small amount (less than 1V) of dc offset voltage in the buffer stage. Output at pin 2 is current output, so pass it through resistor $R_{\rm v}$ when doing a voltage check. When $R_{\rm v}=1.5{\rm k}\Omega$, IN/OUT becomes unity gain, so if input voltage is $-16{\rm dB}$, output voltage is around 0dB. The set will receive maximum volume control of $10{\rm k}\Omega$ so check up to $10{\rm k}\Omega$.

- Power Drive Board -

Connect as shown in Figure E. Because center gain is 28dB, if input voltage is -28dB the output voltage will become 0dB. If the lead wires are not arranged properly on the board, oscillation may occur. In this event put a capacitor of around 47pF between IN and the ground (pin 1, 2) and 12pF between pin 4 and the ground to stop the oscillation.

1S1555X6, MV12NX3, SV04+MC12V, etc. can be used for the 6 diodes between pins 9-15.

In actual connection there is no balance adjustment so do offset voltage is generated, but by reconnecting in either of the ways shown in Figure B, the plus and minus of the output offset voltage should reverse.

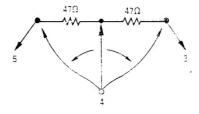
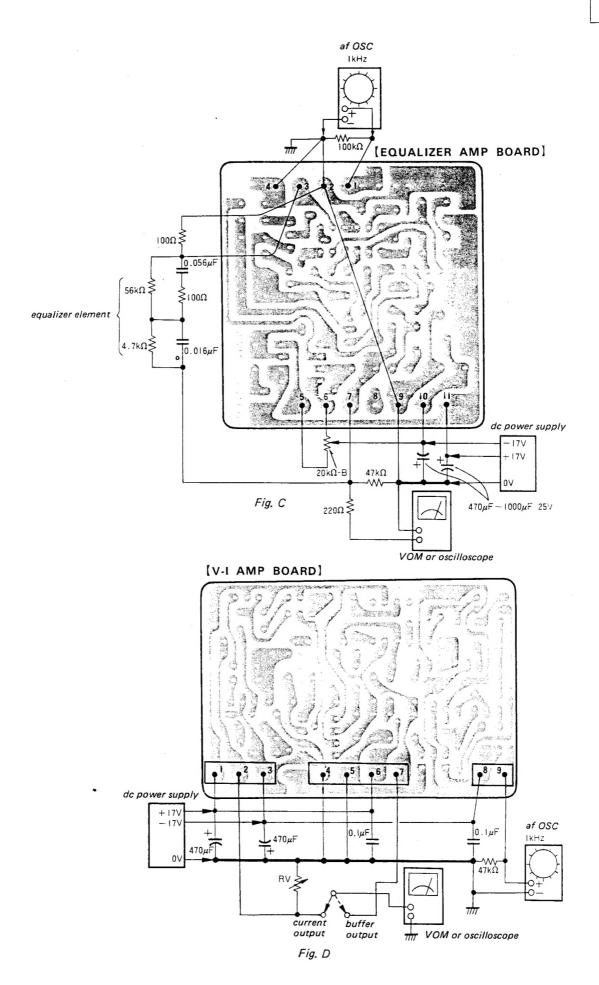
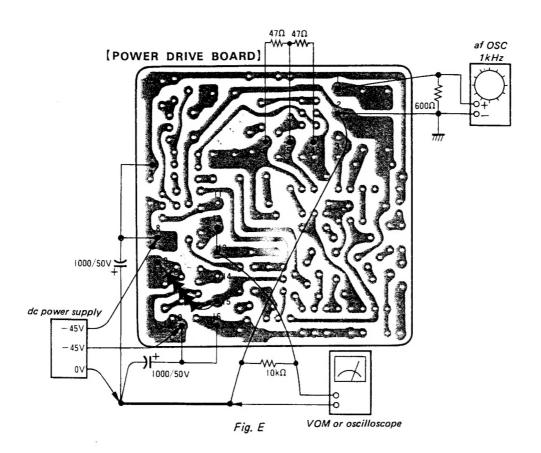
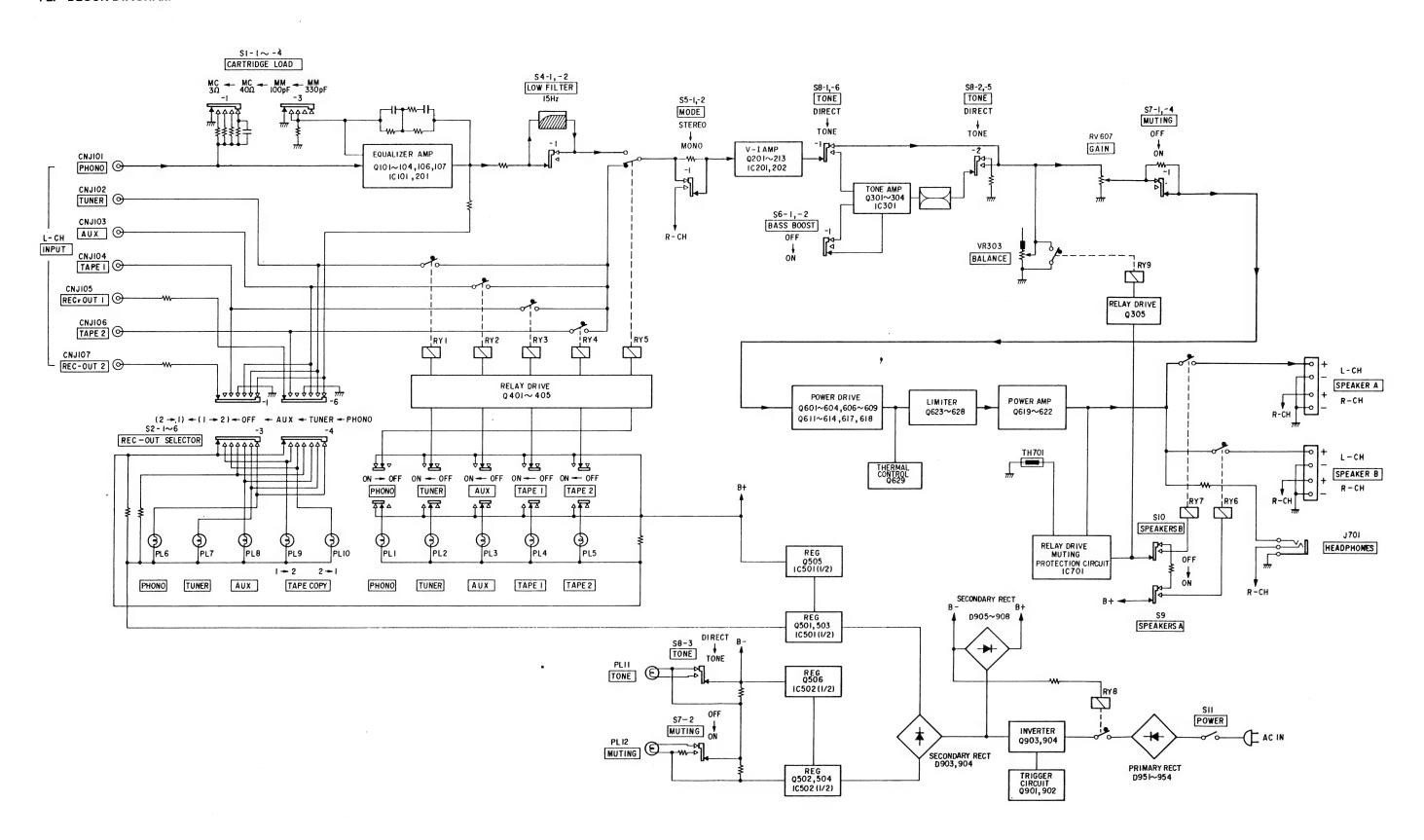


Fig. B





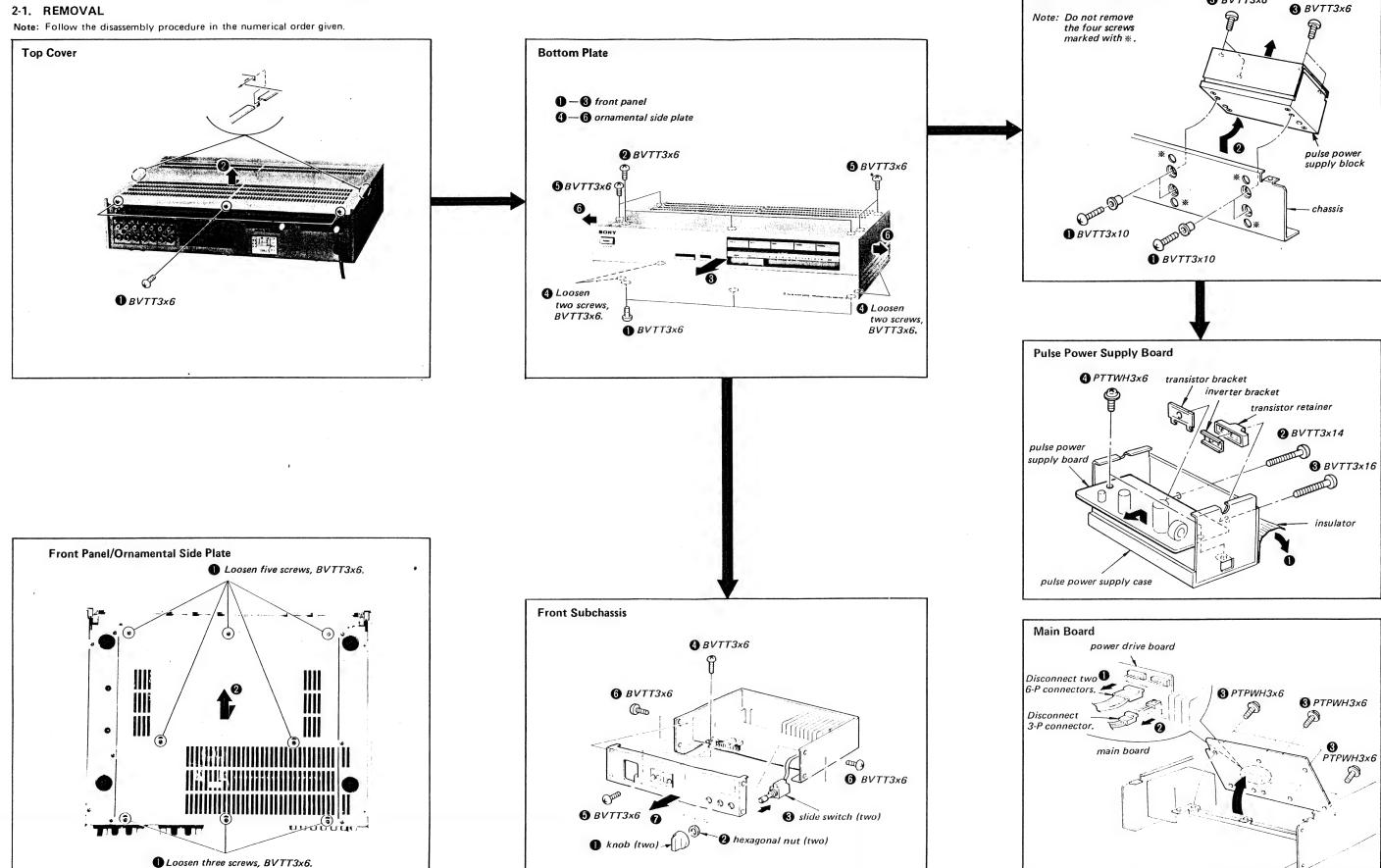
1-2. BLOCK DIAGRAM



TA-AX7 TA-AX7

SECTION 2 DISASSEMBLY

2-1. REMOVAL



Pulse Power Supply Block

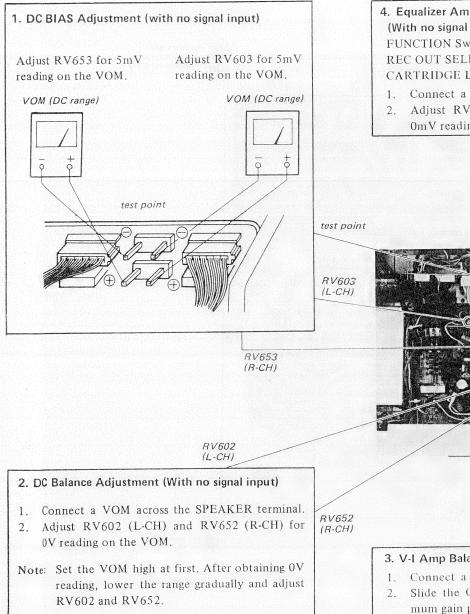
❸ BVTT3x6

SECTION 3 ADJUSTMENTS

3-1. ELECTRICAL ADJUSTMENTS

Note:

- DC BIAS and DC BALANCE adjustments should be made serveral minutes after the POWER switch is turned on (POWER ON.).
- 2. Make DC BIAS adjustment first.
- 3. Repeat DC BIAS and DC BALANCE adjustments two or three times.
- 4. After replacing the power transistors, DC BIAS and DC BALANCE adjustments should be made.
- 5. Perform the adjustments in the numerical order given.



4. Equalizer Amp Balance Adjustment (With no signal input)

FUNCTION Switch: PHONO REC OUT SELECTOR Switch: PHONO CARTRIDGE LOAD Selector: MC

- 1. Connect a VOM across the REC OUT terminal.
- Adjust RV101 (L-CH) and RV151 (R-CH) for 0mV reading on the VOM.

RV101

RV201 (L-CH)

RV251 (R-CH)

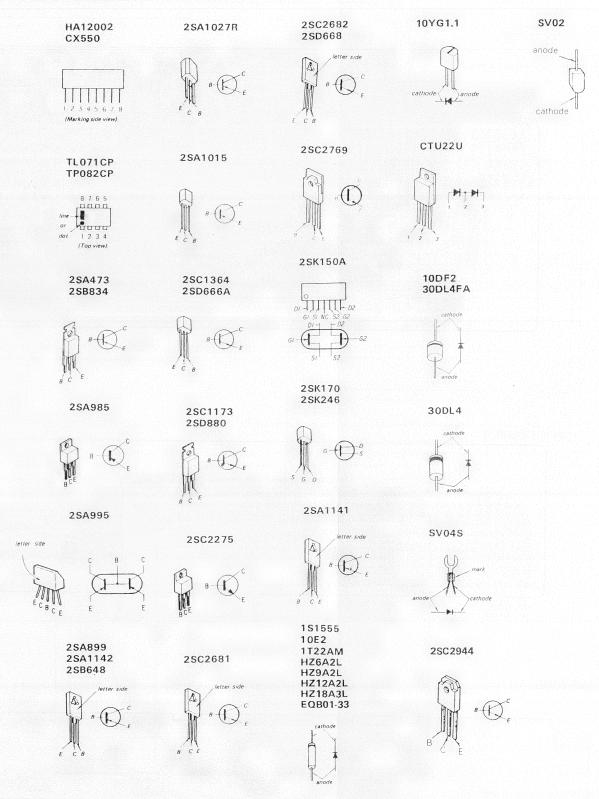
RV151 (R-CH)

3. V-I Amp Balance Adjustment

- 1. Connect a VOM across the SPEAKER terminal.
- 2. Slide the GAIN control fully rightwards (maximum gain position).
- 3. Adjust RV201 (L-CH) and RV251 (R-CH) for 0mV reading on the VOM.

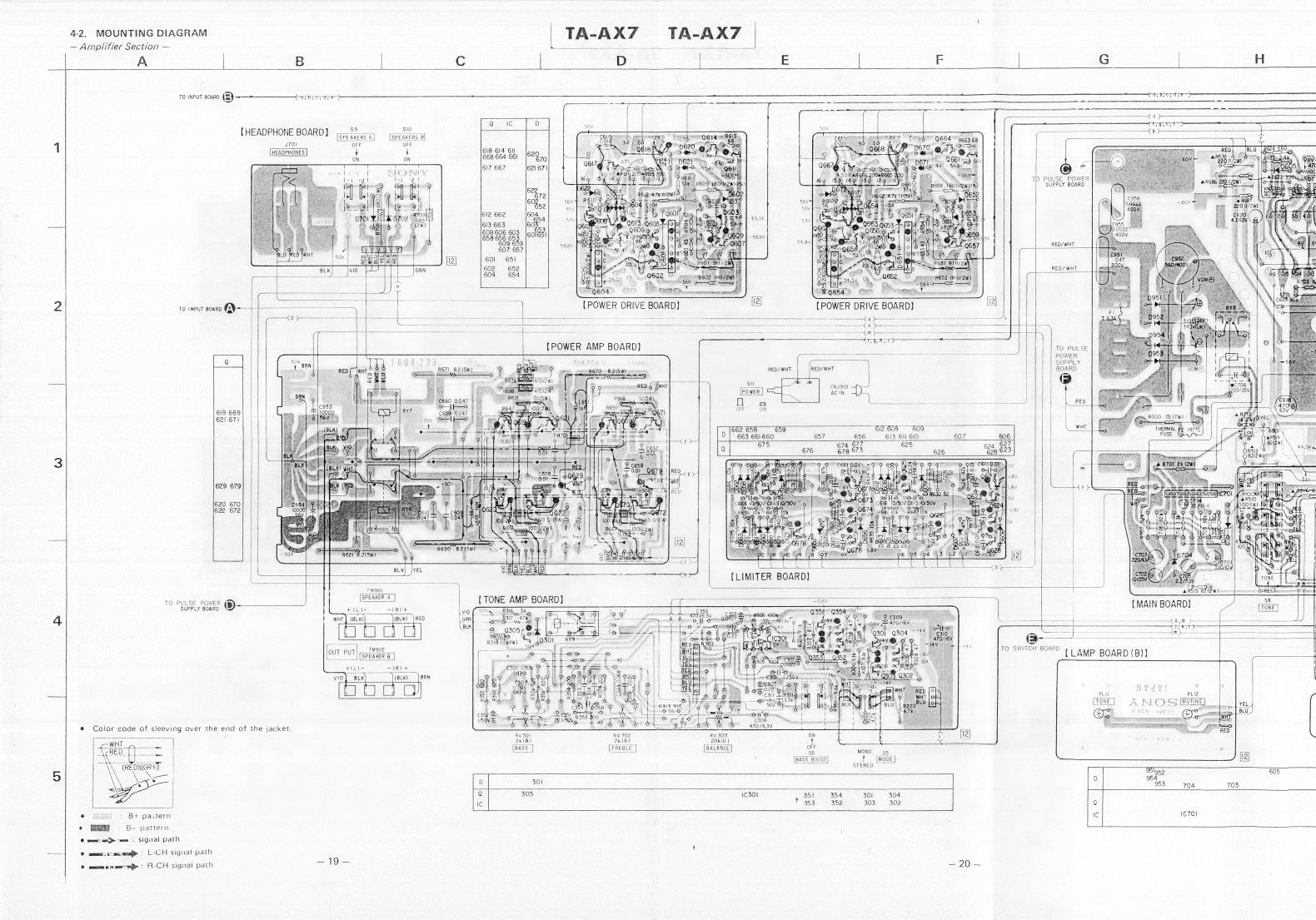
Note: As the dc-servo circuit operates in the V-I amp circuit, make this adjustment slowly (meterstop time: 1-2 seconds)

Semiconductor Lead Layouts



TA-AX7 TA-AX7 **SECTION 4 DIAGRAMS** G Ε D C 4-1. MOUNTING DIAGRAM 404 403 402 401 - Power Supply Section -404 403 401 402 TO POWER AMP BOARD TO MAIN BOARD S2-1~6 REC-OUT SELECTOR [INPUT BOARD] TAPE COPY (2 - 1) - (1 - 2) - OFF - AUX - TUNER - PHONO 10 +1 c401 7 1/50V CNJI06 TO MAIN BOARD TO POWER AMP BOARD [PULSE POWER SUPPLY BOARD] PHONO INPUT R452 100k R451 100k R453 100k 12 906 903 REC-OUT 2 TAPE 2 REC-OUT 1 TAPE 1 AUX TUNER -[INPUT] - (a) TO MAIN BOARD 3 [SWITCH BOARD] 904 901 902 903 ON \$3-9,10 ON S3-1,2 PHONO

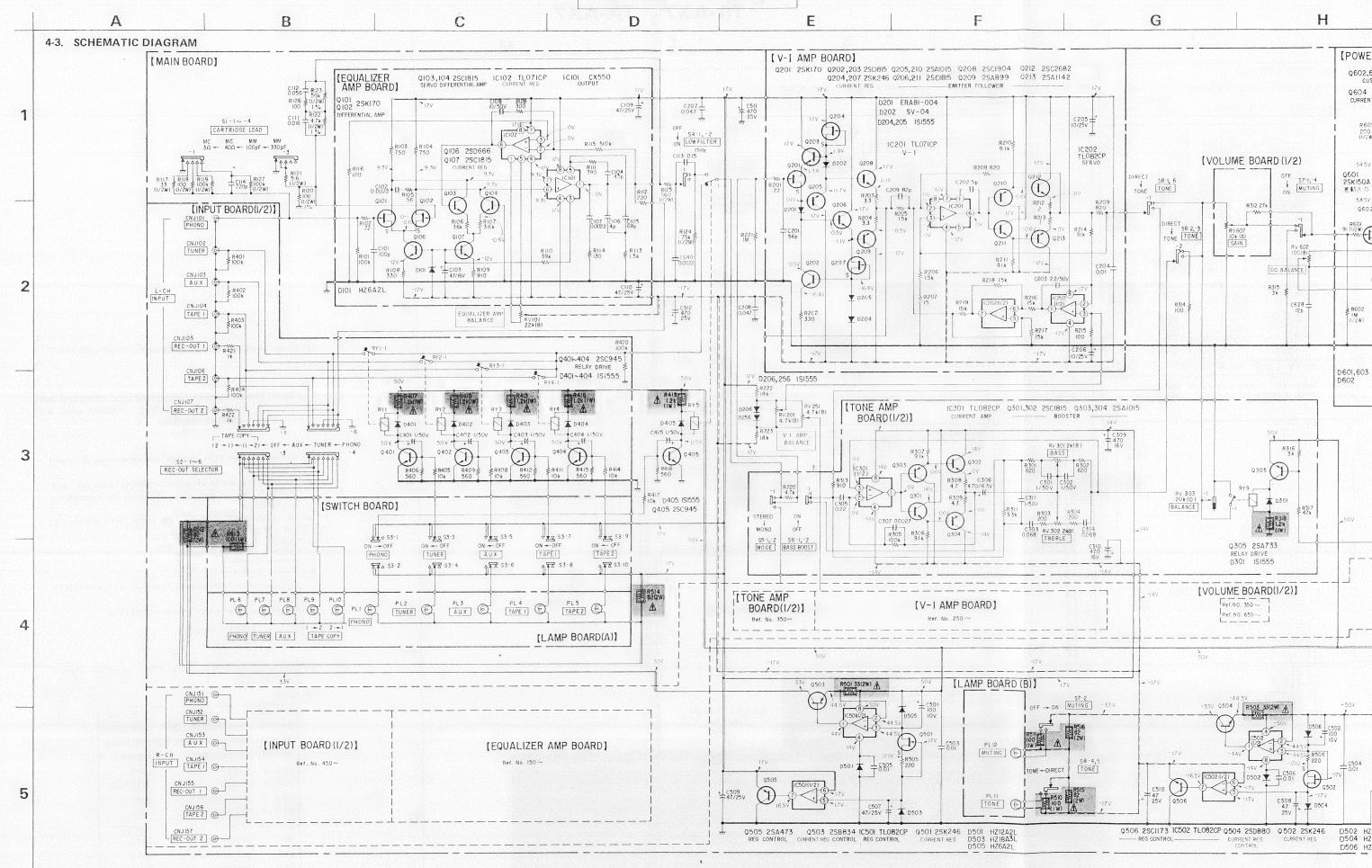
OFF ON S3-5,E ON S3-7,8
TAPE I ON S3-3,4 TUNER D Q [LAMP BOARD(A)] TO MAIN BOARD INPUT Q903,904 TO HEAT SINK TAPE TAPE 2 AUX TUNER PHONO 9 PL 2 @PL4 3 PL5 PL3 S E E · Color code of sleeving over the end of the jacket. 3 PL7 3 PLB O PL9 @PLIO 3 PL6 : signal path 5 TAPE COPY 2 → I : L-CH signal path PHONO TUNER AUX : R-CH signal path REC OUT - 17 -**– 18 –**

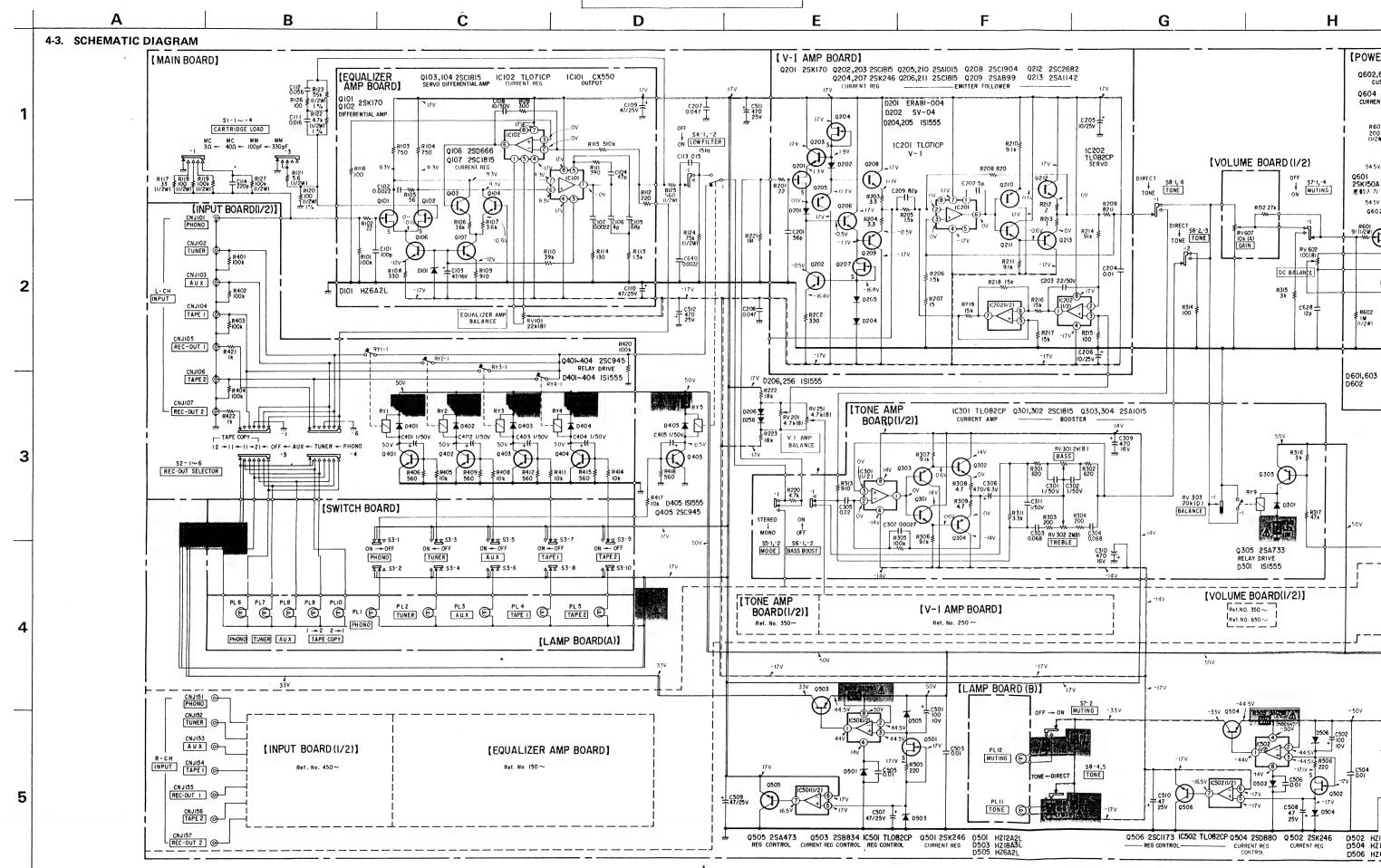


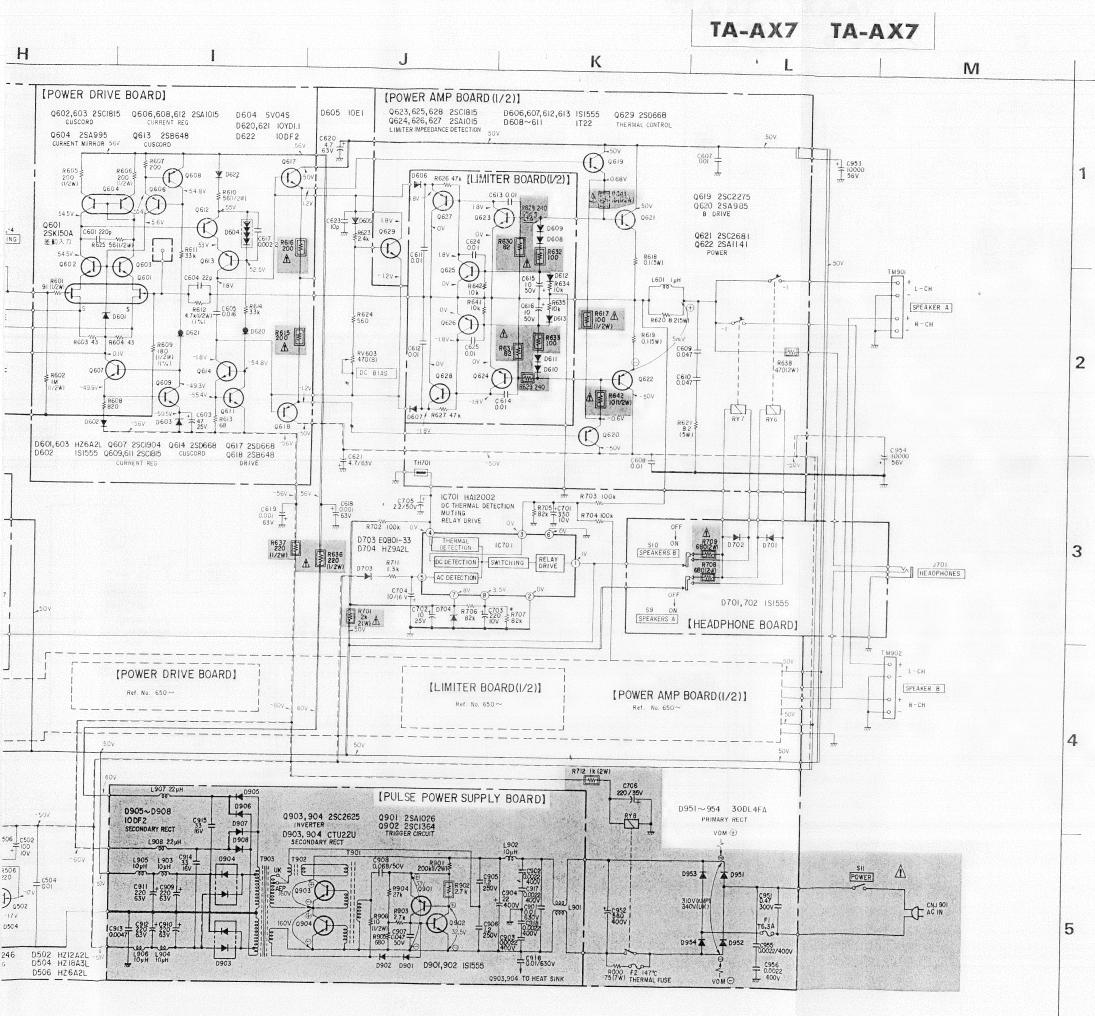
TA-AX7 TA-AX7 M N 0 10101,151 (WHT) WHT D-2-3-4-5-6-7-8-DC DETECTOR SWITCHING RELAY DRIVE [EQUALIZER AMP BOARD] 00 [V-I AMP BOARD] 2 [EQUALIZER AMP BOARD] [V-I AMP BOARD] 0506 0505° ▲R501 33(2W) S8 TONE ON OFF S7 MUTING 262 263 212 260 211 IC252 210 151 154 ICI51 152 153 [VOLUME BOARD] 156 157 506 505 503 504 503 504 10502

10501

502







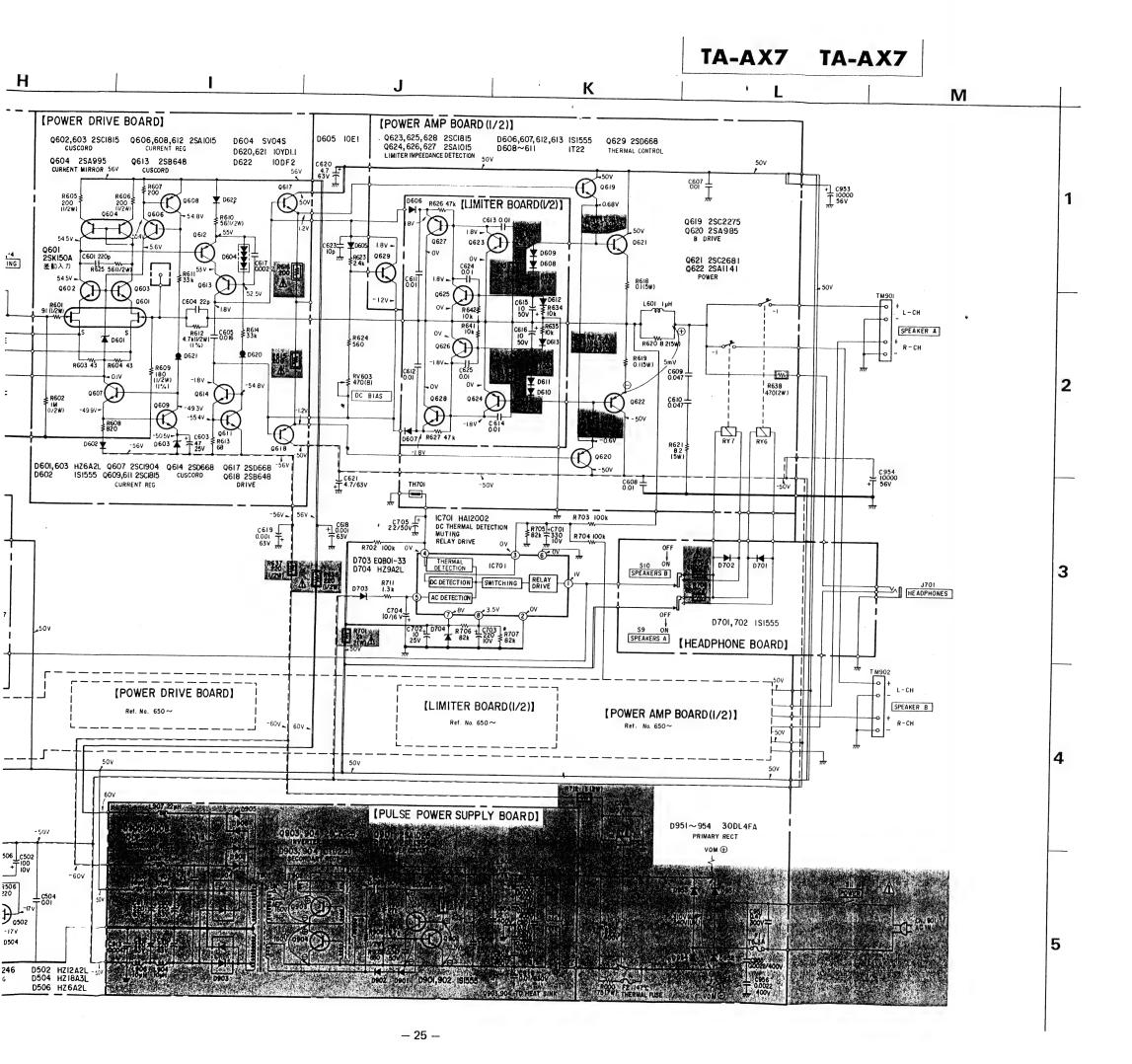
Note: Voltage are measured with a VOM (50k Ω/V).

- Components for right channel have same values as for left channel.
- All capacitors are in μF unless otherwise noted, pF: $\mu \mu F$ 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in ohms, $\%\,W$ unless otherwise noted. $k\Omega$: $1000\,\Omega,\,M\Omega$: $1000\,k\Omega$
- monflammable resistor.
- ---: B+ bus.
- ——: B- bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal conditions.

No Mark: AEP, UK model

- (): AEP model
-)): UK model
- Voltage variations may be noted due to normal production tolerances.
- Switch

Ref. No.	Switch	Position
S1-1-4	CARTRIDGE LOAD	MM 330pF
S2-1-6	REC OUT SELECTOR	PHONO 4
S3-1-10	FUNCTION	PHONO
S4-1, 2	LOW FILTER	OFF
S5-1, 2	MODE	STEREO
S6-1, 2	BASS BOOST	OFF
S7-1-4	MUTING	OFF
S8-1-6	TONE	DIRECT
S9	SPEAKERS A	OFF
S10	SPEAKERS B	OFF
S11	POWER	OFF



Note: Voltage are measured with a VOM (50k Ω /V).

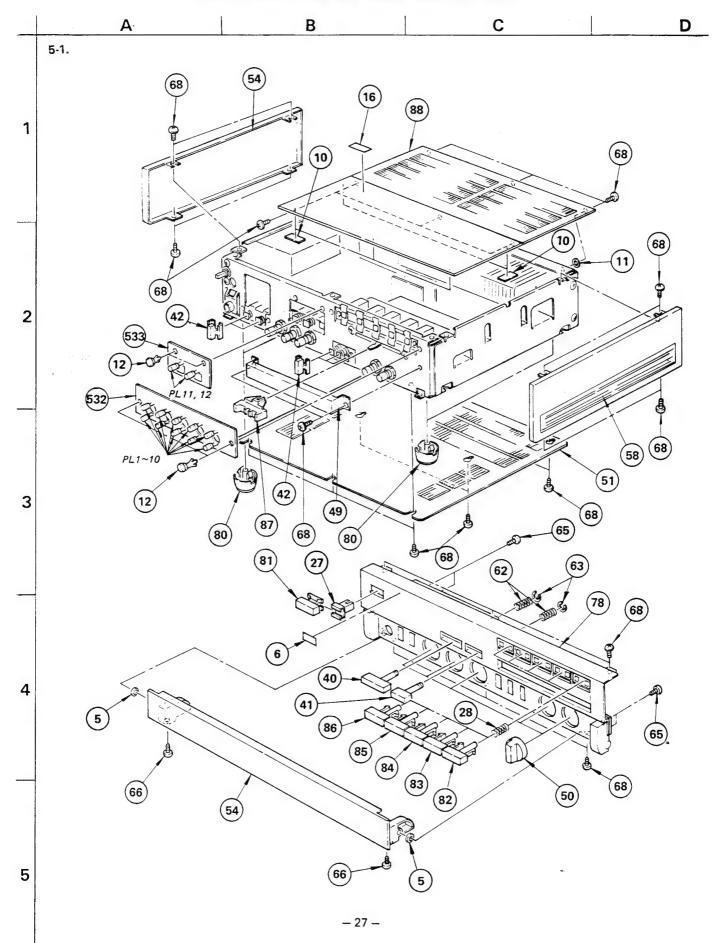
- Components for right channel have same values as for left channel
- All capacitors are in μF unless otherwise noted. pF: μμF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in ohms, $\%\,W$ unless otherwise noted. $k\Omega$: $1000\,\Omega,\,M\Omega$: $1000\,k\Omega$
- nonflammable resistor.
- ---: B+ bus.
- ---: B- bus.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal conditions.

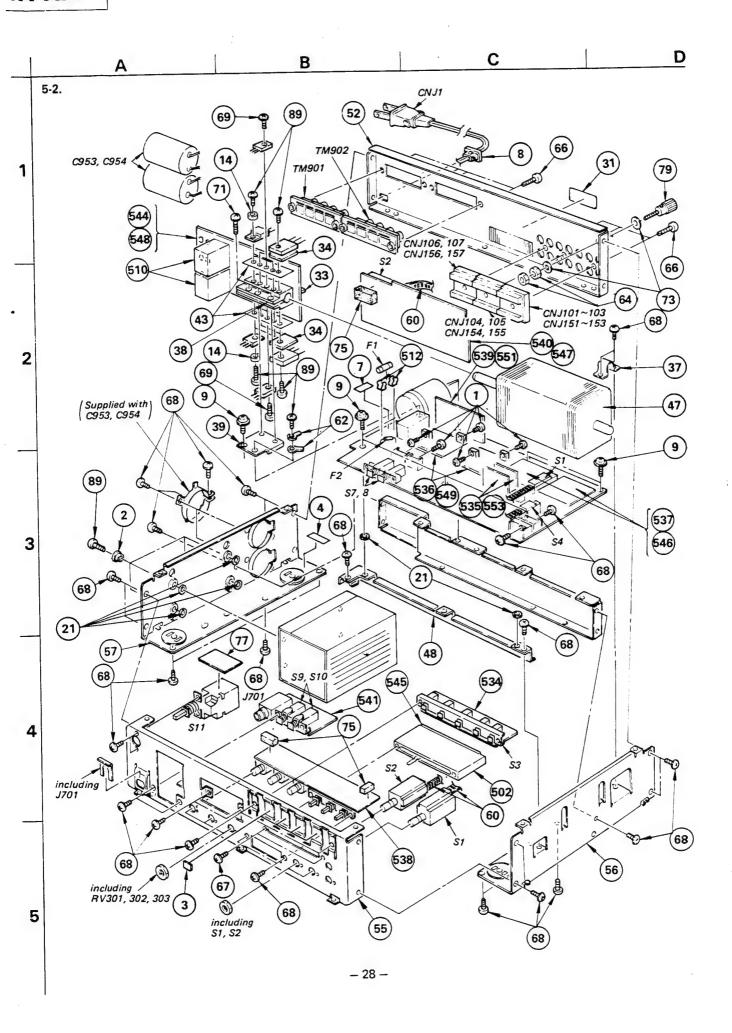
No Mark: AEP, UK model

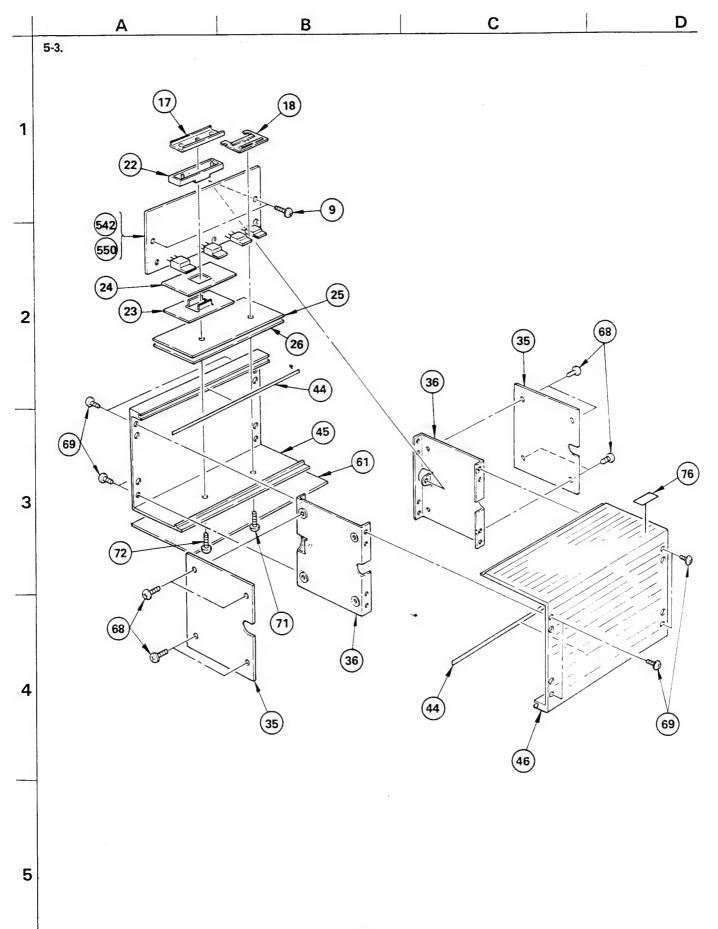
-): AEP model
-)): UK model
- Voltage variations may be noted due to normal production tolerances.
- Switch

Ref. No.	Switch	Position
S1-1-4	CARTRIDGE LOAD	MM 330pF
S2-1-6	REC OUT SELECTOR	PHONO 4
S3-1-10	FUNCTION	PHONO
S4-1, 2	LOW FILTER	OFF
S5-1, 2	MODE	STEREO
S6-1, 2	BASS BOOST	OFF
S7-1-4	MUTING	OFF
S8-1-6	TONE	DIRECT
S9	SPEAKERS A	OFF
S10	SPEAKERS B	OFF
S11	POWER	OFF

SECTION 5 EXPLODED VIEWS AND PARTS LIST







GENERAL SECTION

No.	Part No.	Description
1 2 3	2-259-121-00 2-832-002-00 \$;3-572-759-00	SCREW, TR BUSHING, INSULATING SUPPORT
4 5 6	3-701-030-00 3-701-439-11 3-701-690-00	LABEL, SERIAL NUMBER WASHER (UK)LABEL TACK (MADE IN JAPAN)
	;3-701-948-22	LABEL, FUSE
	3-703-249-01	SCREW, S TIGHT, +PTTWH 3X6
	3-831-441-XX 3-848-223-00 4-812-134-11	CUSHION, SPEAKER WASHER (A), FIBER RIVET, NYLON, 3.5
13 14 15	\$;4-835-639-00 4-857-425-00	PLATE, GROUND BUSHING, 03P INSULATING
	4-861-045-00 ;4-862-237-00 ;4-862-238-00	LABEL, CAUTION BRACKET, INVERTER BRACKET, TRANSISTOR
	;4-863-132-00 ;4-866-080-00 4-866-147-11	HEAT SINK (SMALL) HEAT SINK SPACER
	;4-866-315-00 ;4-866-316-00 4-866-317-00	RETAINER, TRANSISTOR HEAT SINK SARCON, TRANSISTOR
25 26 27	4-866-318-01 4-866-318-11 4-866-342-00	SERCON, HEAT SINK, CHASSIS SERCON, HEAT SINK, CHASSIS JOINT (B), KNOB
28 29 30	4-866-652-00 ;4-866-654-00 4-871-324-00	SPRING, COMPRESSION HEAT SINK (S) ESCUTCHEON, POWER KNOB
31 32 33 4	4-873-604-00 4-873-605-00 ;4-873-609-00	LABEL, MODEL NUMBER (AEP) (UK)LABEL, MODEL NUMBER BOARD (C), TERMINAL
35 🌡	;4-873-611-00 ;4-873-701-00 ;4-873-702-00	HEAT SINK LID, CASE BRACKET, CHASSIS
38 🌡	;4-873-703-00 ;4-873-704-00 ;4-873-705-00	RETAINER, PIPE BLOCK RETAINER, BLOCK
40 41 42	4-873-711-00 4-873-712-00 4-873-717-00	KNOB (A) KNOB (B) KNOB, PUSH
43 44 45 ₫	4-873-720-00 4-873-722-00 ;4-873-728-00	INSULATOR PLATE, SHIELD CASE (A)

GENERAL SECTION

	No.	Part No.	Description
	47	;4-873-729-00 ;4-873-730-00 ;4-873-731-00	CASE (B) HEAT SINK CHANNEL (A)
	50	4-873-735-00 4-873-736-00 ;4-873-738-00	PLATE, BACK KNOB (DIA. 22) PLATE, BOTTOM
		;4-873-739-01 ;4-873-741-00 4-873-744-11	PLATE, JACK CHANNEL (B) LID, PANEL
	56	;4-873-746-00 ;4-873-747-00 ;4-873-748-00	SUECHASSIS, FRONT PLATE, SIDE, RIGHT PLATE, SIDE, LEFT
	58	4-873-749-00	PLATE, SIDE, ORNAMENTAL(RIGHT)
	59	4-873-750-00	PLATE, SIDE, ORNAMENTAL (LEFT)
	60	4-873-753-00	BAND, JOINT
		;4-873-759-00 7-623-508-01 7-624-105-04	TAPE, INSULATING, PPS LUG, 3 STOP RING 2.3, TYPE -E
	64	7-684-023-04	N 3, TYPE 2
	65	7-685-134-11	SCREW +P 2.6X8 TYPE2 NON-SLIT
	66	7-685-647-11	SCREW +BVTP 3X10 TYPE2 N-S
	67	7-685-870-01	SCREW -BVTT 3X5 (S)
	68	7-685-871-01	SCREW -BVTT 3X6 (S)
	69	7-685-872-01	SCREW -BVTT 3X8 (S)
	70	7-685-874-01	SCREW -BYTT 3X2 (S)
	71	7-685-875-01	SCREW -BYTT 3X14 (S)
	72	7-685-876-01	SCREW -BYTT 3X16 (S)
-	73	7-688-003-11	W 3, MIDDLE
	74	9-911-840-XX	RUBBER (B)
	75	9-911-843-XX	CUSHION, FLYWHEEL
	76	7-685-873-01	SCREW -BVTT 3X10 (S)
	77	9-911-863-XX	INSULATOR
	78	A-4322-312-A	PANEL ASSY
	79	X-4854-207-0	TERMINAL ASSY, GROUND
	80	X-4864-303-0	FOOT ASSY
	81	X-4873-701-0	KNOB ASSY, POWER
	82	X-4873-702-0	KNOB ASSY, PHONO
-	83	X-4873-703-0	KNOB ASSY, TUNER
	84	X-4873-704-0	KNOB ASSY, AUX
	85	X-4873-705-0	KNOB ASSY, TAPE 1
The state of the s	86 87 88	X-4873-706-0 X-4873-707-0 X-4873-709-0	

NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked " " are not stocked since thev are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers (Δ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - ΔX) or Δ - $\Delta\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - Δ) may be different from those used in the set

CAPACITORS:

All capacitors are in uf. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:uf, PF:uuf.

RESISTORS

- All resis ors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

COILS

· MMH : mH, UH : gH

ACCESSORY & PACKING MATERIAL

10.	Part No.	Description
101	3-701-360-00	(AEP)LABEL, TACK
102	3-701-630-00	BAG, POLYETHYLEME
103	3-703-507-00	(UK)LABEL, GUARANTY
104	3-783-442-11	MANUAL, INSTRUCTION
105	4-858-078-00	SHEET, PROTECTION
106	4-873-608-00	CUSHION
107 108	4-873-612-00 4-873-614-00	CUSHION, SUPPORT INDIVIDUAL CARTON

ELECTRICAL PARTS

10 - 6 N -	D- 1- N-	
Ret.No.	Part No.	<u>Description</u>
501 502 503 ⚠	1-228-109-00 -1-247-123-00	RES, VAR, SLIDE 10K RES, CARBON 470
505	;1-508-809-00 ;1-508-810-00 ;1-508-829-12	BASE POST (14MM) 29 14MM BASE POST E TYPE BASE POST
508 🍓	;1-508-830-12 ;1-508-831-12 ;1-508-833-12	H TYPE BASE POST H TYPE BASE POST H TYPE BASE POST
510 511 ▲ 512	1-515-406-00 1-532-325-00 1-533-131-00	RELAY FUSE, TIME-LAG HOLDER, FUSE
513 5 14 3 515 4	;1-535-115-00 ;1-535-116-00 ;1-535-117-00	TERMENAL TERMENAL TERMENAL
516 5 17 5 18 5	;1-535-120-00 ;1-535-135-00 ;1-535-139-00	TERMINAL BASE POST 14MM (10MM PITCH) BASE POST 19MM (10MM PITCH)
519 520 521	1-536-354-00 1-553-596-00 1-553-628-00	POST PIN SMITCH, ROTARY SLIDE (REC OUT SELECTOR) SWITCH, ROTARY SLIDE (CARTRIDGE LOAD)
522 523 524	;1-560-060-00 ;1-560-062-00 ;1-560-064-00	PIN, CONNECTOR 2P PIN, CONNECTOR 4P PIN, CONNECTOR 6P
526	;1-560-065-00 ;1-560-200-00 ;1-560-338-00	PIN. COMMECTOR 3P BASE POST, MCD CONNECTOR 2P PIN, CONNECTOR 7P
528 529 530	;1-561-296-00 ;1-561-297-00 ;1-561-350-00	SCCKET, CONNECTOR (3P) SCCKET, CONNECTOR (3P) SCCKET, CONNECTOR 4P
532	;1-561-471-00 ;1-604-209-00 ;1-604-210-00	SCCRET, CONNECTOR &P PC BOARD, LAMP (A) PC BOARD, LAMP (B)
535	;1-604-211-00 ;1-604-213-00 ;1-604-214-00	PC BOARD, SWITCH PC BOARD, V-I AMP PC BOARD, POWER DRIVE
538	;1-604-215-00 ;1-604-216-00 ;1-604-217-00	PC BOARD, EQUALIZER AMP PC BOARD, TONE AMP PC BOARD, LIMITER
541	;1-604-218-00 ;1-604-219-00 ;1-604-221-00	PC BOARD, INPUT PC BOARD, HEADPHONE PC BOARD, PULSE POWER SUPPLY
543 • 544 • 545 •	;1-604-222-00 ;1-604-223-00 ;1-604-256-00	PC SOARD, MAIN PC BOARD, POWER AMP PC SOARD, VOLUME

NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- · Due to standardization, parts with part numbers $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X)$ may be different from those used in the set.

CAPACITORS:

All capacitors are in LF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF: µF, PF: µµF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

The components identified by shading and mark A are critical for safety.

Replace only with part number specified.

COILS

· MMH : mH, UH : μH

ELECTRICAL PARTS

Ref.No. Par	rt No.	Description				Ref.No.	Part N	0.	Description			
547 🎍 ;A-4	1382-070-A	MOUNTED PCB, MOUNTED PCB, MOUNTED PCB,	INPUT			C669 C673 C678	1-123- 1-107- 1-107-		ELECT MICA MICA	1000MF 10PF 12PF	20% 0.5PF 5%	63V 100V 100V
550 🎳 ;A-4	1394 - 254-A	MOUNTED PCB, MOUNTED PCB, MOUNTED PCB,	PULSE POWER			C690 C702 C703	1-108- 1-123- 1-123-	329-00	MYLAR ELECT ELECT	0.0022MF 10MF 220MF	10% 20% 20%	50V 25V 10V
553 🎳 ;A-4	1409-501-A	MOUNTED PC8, MOUNTED PC8, MOUNTED PC8,	V-I AMPLIFI	ER		C704 C705 C706	1-123- 1-123- 1-123-		ELECT ELECT ELECT	10MF 2.2MF 220MF	20% 20% 20%	16V 50V 357
C111 1-1		MICA POLYSTYRENE POLYSTYRENE	100PF 0.016MF 0.056MF	5% 1% 1%	100V 125V 125V	C902 <u>A</u>	-1-161-	734-00	MYLAR CERAMIC CERAMIC	0.01MF 0.0022MF 0.0022MF	20% 20% 20%	630V 400V 400V
C161 1-1	107-308-00 104-141-00 104-142-00	MICA POLYSTYRENE POLYSTYRENE	220PF 0.016MF 3.056MF	5% 1% 1%	100V 125V 125V	C905 <u>A</u>	.1-123- .1-130- .1-130-	358-00	ELECT FILM FILM	22MF 1.2MF 1.2MF	20% 10% 10%	400V 250V 250V
0203 1-1		MICA ELECT ELECT	220PF 2.2MF 1CMF	5% 20% 20%	100V 50V 25V	C908 <u>A</u>	.1-108-2 .1-108-2 .1-123-	249-00	MYLAR MYLAR ELECT	0.047MF 0.068MF 220MF	10% 10% 20%	50V 50V 63V
0209 1-1	.23-356-00 .07-296-00 .23-828-00	ELECT MICA ELECT	10MF 32PF 1MF	20% 5% 20%	25V 100V 50V	C911 ▲	.1-123-5 .1-123-5 .1-123-5	523-00	ELECT ELECT ELECT	220MF 220MF 220MF	20% 20% 20%	63V 63V 63V
0311 1-1	.23-328-00 .23-228-00 .23-328-00	ELECT ELECT ELECT	IME IME IME	20% 20% 20%	50V 50V 50V	C914 ⚠	.1-108-2 .1-123-8 .1-123-8	393-00	MYLAR ELECT ELECT	0.0047MF 33MF 33MF	10% 20% 20%	50V 16V 16V
0361 1-1		ELECT	IME IME IME	20% 20% 20%	50V 50V 50V	C917 🛦	.1-130-1 .1-161-7	734-00	MYLAR CERAMIC CERAMIC	0.01MF 0.0022MF 0.0022MF	20% 20% 20%	630V 400V 400V
C403 1-1	23-352-00 23-352-00 23-352-00	ELECT	IME IME IME	20% 20% 20%	50V 50V 50V	Ç952 <u>A</u>	.1-130-7 .1-125-2 1-125-3	271-00	FILM ELECT(BLOCK) ELECT	0.047MF 560MF 1000CMF	20% 20%	300V 400V 56V
C511 1-1		ELECT ELECT	1MF 470MF 470MF	20% 20% 20%	50V 25V 25V		.1-161-7	34-00		10000MF 0.0022M F	20% 20%	56V 400V
C605 1-1	04-152-00	MICA POLYSTYRENE FILM	220PF 0.016MF 0.047MF	5% 10% 5%	500V 125V 100V	CN.1101	.1-551-8	84-00	(AEP)CORE (UK)CORE JACK, PIN 6P), POWER), POWER		
C618 1-1	30-688-00 23-262-00 23-262-00	ELECT	0.047MF 1000MF 1000MF	5% 20% 20%	100V 63V 63V	CNJ103	1-507-7 1-507-7	01-00	JACK, PIN 6P JACK, PIN 6P JACK, PIN 4P			
C628 1-1	07-279-00 07-280-00 08-230-00	MICA	10PF 12PF 0.0022MF	0.5PF 5% 10%	100V 100V 50V	CNJ106	1-507-7 1-507-7	00-00	JACK, PIN 4P JACK, PIN 4P			
C659 1-1 C660 1-1	30-688-00	FILM FILM	0.047MF 0.047MF 1000MF	5% 5% 20%	100V 100V 63V	CNJ151 CNJ152 CNJ153 CNJ154	1-507-7 1-507-7 1-507-7	01-00 01-00 01-00 00-00	JACK, PIN 6P JACK, PIN 6P JACK, PIN 6P JACK, PIN 4P JACK, PIN 4P			

CAPACITORS:

All capacitors are in LF. Common capacitors are omitted. Refer to the following lists for their part numbers.

MF: LF, PF: LLF.

All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.

· F : nonflammable

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

COILS

· MMH : mH, UH : ևH

Items with no part number and no des-cription are not stocked because they are seldom required for routine service.

Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.

Due to standardization, parts with part numbers (Δ-ΔΔΔ-λΔΔ-XX or Δ-ΔΔΔ-ΔΔΔ-XX) may be different from those used in the set.

Ref.No.	Part No.	Description
CNJ156	1-507-700-00	JACK, PIN 4P
CNJ157	1-507-700-00	JACK, PIN 4P
D101	8-719-910-62	DIODE HZ6A2L
D151	8-719-910-62	DIODE HZ6A2L
D201	8-719-981-01	DIODE ERA81-004
D202	8-719-300-02	DIODE SV02
D204	8-719-815-55	DIODE 1S1555
D205	8-719-815-55	DIODE 1S1555
D206	8-719-815-55	DIODE 1S1555
D251	8-719-981-01	DIODE ERA81-004
D252	8-719-300-02	DIODE SVO2
D254	8-719-815-55	DIODE 1S1555
D255	8-719-815-55	DIODE 1S1555
D256	8-719-815-55	DIODE 1S1565
D301	8-719-815-55	DIODE 1S1555
D401	8-719-815-55	DIODE 1S1555
D402	8-719-815-55	DIODE 1S1555
D403	8-719-815-55	DIODE 1S1555
D404	8-719-815-55	DIODE 1S1555
D405	8-719-815-55	DIODE 1S1555
D501	8-719-910-22	DIODE HZ12A2L
D502	8-719-910-22	DIODE HZ12A2L
D503	8-719-910-83	DIODE HZ18A3L
D504	8-719-910-83	DIODE HZ18A3L
D505	8-719-910-62	DIODE HZ6A2L
D506	8-719-910-62	DIODE HZ6A2L
D601	8-719-910-62	DIODE HZ6A2L
D602	8-719-815-55	DIODE 1S1555
D603	8-719-910-62	DIODE HZ6A2L
D604	8-719-300-11	DIODE SVO4S
D605	8-719-200-02	DIODE 10E2
D606	8-719-815-55	DIODE 1S1555
D607	8-719-815-55	DIODE 151555
D608	8-719-422-21	DIODE 1T22AM
D609	8-719-422-21	DIODE 1T22AM
D610	8-719-422-21	DIODE 1T22AM
D611	8-719-422-21	DIODE 1T22AM
D612	8-719-815-55	DIODE 1S1555
D613	8-719-815-55	DIODE 191555
D620	8-719-201-11	DIODE 10YG1.1
D621	8-719-201-11	DIODE 10YG1.1
	8-719-210-12 8-719-910-62 8-719-815-55	DIODE 10DF2 DIODE HZ6A2L DIODE 1S1555
D653	8-719-910-62	DIODE HZ6A2L
D654	8-719-300-11	DIODE SVO4S

ELECTRICAL PARTS

Ref.No.	Part No.	Description
F1 A	.1-532-325-00	FUSE, TIME-LAG 6.3A
F2 A	.1-532-556-00	FUSE, TEMPÉRATURE
IC 101 IC 102 IC 151	8-759-305-50 8-759-907-01 8-759-305-50	
IC152	8-759-907-01	IC TL071CP
IC201	8-759-907-01	IC TL071CP
IC202	8-759-990-82	IC TL082CP
IC 251	8-759-907-01	IC TL071CP
IC 252	8-759-990-82	IC TL082CP
IC 301	8-759-990-82	IC TL082CP
IC 501	8-759-990-82	IC TL082CP
IC 502	8-759-990-82	IC TL082CP
IC 701	8-759-320-02	IC HA12002
J701	1-507-669-00	JACK
L651 🌢	;1-422-031-00 ;1-422-031-00 -1-421-479-00	COIL, AIRCORE 1UH COIL, AIRCORE 1UH FILTER, LINE
L906 A	.1-421-461-00 .1-407-161-XX	COIL, CHOKE 10UH MICRO INDUCTOR 22UH MICRO INDUCTOR 22UH
PL1	1-518-453-21	LAMP, PILOT
PL2	1-518-453-21	LAMP, PILOT
PL3	1-518-453-21	LAMP, PILOT
PL4	1-518-453-21	LAMP, PILOT
PL5	1-518-453-21	LAMP, PILOT
PL6	1-518-453-31	LAMP, PILOT
PL7	1-518-453-31	LAMP, PILOT
PL8	1-518-453-31	LAMP, PILOT
PL9	1-518-453-31	LAMP, PILOT
PL10	1-518-453-31	LAMP, PILOT
PL11	1-518-453-21	LAMP, PILOT
PL12	1-518-453-41	LAMP, PILOT
Q101	8-729-217-03	TRANSISTOR 2SK170
Q102	8-729-217-03	TRANSISTOR 2SK170
Q103	8-729-663-47	TRANSISTOR 2SC1364
Q104	8-729-663-47	TRANSISTOR 2SC1364
Q106	8-729-300-62	TRANSISTOR 2SD666A
Q107	8-729-663-47	TRANSISTOR 2SC1364
Q151	8-729-217-03	TRANSISTOR 2SK170
Q512	8-729-217-03	TRANSISTOR 2SK170
Q153	8-729-663-47	TRANSISTOR 2SC1364

. Items with no part number and no description are not stocked because they are seldom required for routine service.

D655 to D954: See page 36.

- Items marked " " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- . Due to standardization, parts with partnumbers (2-232-252-XX or 2-2325-242-XX) may be different from those used in the

CAPACITORS:

All capacitors are in LF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF: LF, PF: LLF.

- RESISTORS
 All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

COILS

- MMH : mH, UH : µH

Ref.No.	Part No.	Description
Q154	8-729-663-47	TRANSISTOR 2SC1364
Q156	8-729-300-62	TRANSISTOR 2SD666A
Q157	8-729-663-47	TRANSISTOR 2SC1364
Q201	8-729-217-03	TRANSISTOR 2SK170
Q202	8-729-663-47	TRANSISTOR 2SC1364
Q203	8-729-663-47	TRANSISTOR 2SC1364
Q204	8-729-224-61	TRANSISTOR 2SK246
Q205	8-729-201-52	TRANSISTOR 2SA1015
Q206	8-729-663-47	TRANSISTOR 2SC1364
Q207	8-729-224-61	TRANSISTOR 2SK246
Q208	8-729-366-81	TRANSISTOR 2SD668
Q209	8-729-364-81	TRANSISTOR 2SB648
Q210	8-729-201-52	TRANSISTOR 2SA1015
Q211	8-729-663-47	TRANSISTOR 2SC1364
Q212	8-729-168-22	TRANSISTOR 2SC2682
Q213	8-729-114-22	TRANSISTOR 2SA1142
Q251	8-729-217-03	TRANSISTOR 2SK170
Q252	8-729-663-47	TRANSISTOR 2SC1364
Q253	8-729-663-47	TRANSISTOR 2SC1364
Q254	8-729-224-61	TRANSISTOR 2SK246
Q255	8-729-201-52	TRANSISTOR 2SA1015
Q256	8-729-663-47	TRANSISTOR 2SC1364
Q257	8-729-224-61	TRANSISTOR 2SK246
Q258	8-729-366-81	TRANSISTOR 2SD668
Q259	8-729-364-81	TRANSISTOR 2SB648
Q260	8-729-201-52	TRANSISTOR 2SA1015
Q261	8-729-663-47	TRANSISTOR 2SC1364
Q262	8-729-168-22	TRANSISTOR 2SC2682
Q263	8-729-114-42	TRANSISTOR 2SA1142
Q301	8-729-663-47	TRANSISTOR 2SC1364
Q302	8-729-663-47	TRANSISTOR 2SC1364
Q303	8-729-201-52	TRANSISTOR 2SA1015
Q304	8-729-201-52	TRANSISTOR 2SA1015
Q305	8-729-612-77	TRANSISTOR 2SA1027R
Q351	8-729-663-47	TRANSISTOR 2SC1364
Q352	8-729-663-47	TRANSISTOR 2SC1364
Q353	8-729-201-52	TRANSISTOR 2SA1015
Q354	8-729-201-52	TRANSISTOR 2SA1015
Q401	8-729-663-47	TRANSISTOR 2SC1364
Q402	8-729-663-47	TRANSISTOR 2SC1364
Q403	8-729-663-47	TRANSISTOR 2SC1364
Q404	8-729-663-47	TRANSISTOR 2SC1364
Q405	8-729-663-47	TRANSISTOR 2SC1364
Q501	8-729-224-61	TRANSISTOR 2SK246
Q502	8-729-224-61	TRANSISTOR 2SK246

ELECTRICAL PARTS

	Ref.No.	Part No.	Description
	Q503	8-729-283-42	TRANSISTOR 2SB834
	Q504	8-729-288-02	TRANSISTOR 2SD880
	Q505	8-729-247-33	TRANSISTOR 2SA473
	Q506	8-729-217-33	TRANSISTOR 2SC1173
	Q601	8-729-215-12	TRANSISTOR 2SK150A
	Q602	8-729-663-47	TRANSISTOR 2SC1364
	Q603	8-729-663-47	TRANSISTOR 2SC1364
	Q604	8-729-699-51	TRANSISTOR 2SA995
	Q606	8-729-201-52	TRANSISTOR 2SA1015
	Q607	8-729-366-81	TRANSISTOR 2SD668
	Q608	8-729-201-52	TRANSISTOR 2SA1015
	Q609	8-729-663-47	TRANSISTOR 2SC1364
	Q611	8-729-663-47	TRANSISTOR 2SC1364
	Q612	8-729-201-52	TRANSISTOR 2SA1015
	Q613	8-729-364-31	TRANSISTOR 2SB648
	Q614	8-729-366-31	TRANSISTOR 2SD668
	Q617	8-729-366-31	TRANSISTOR 2SD668
	Q618	8-729-364-31	TRANSISTOR 2SB648
	Q619	8-729-107-53	TRANSISTOR 2SC2275A
	Q620	8-729-190-53	TRANSISTOR 2SA985A
	Q621	8-729-168-11	TRANSISTOR 2SC2681
	Q622	8-729-114-11	TRANSISTOR 2SA1141
	Q623	8-729-663-47	TRANSISTOR 2SC1364
	Q624	8-729-201-52	TRANSISTOR 2SA1015
	Q625	8-729-663-47	TRANSISTOR 2SC1364
	Q626	8-729-201-52	TRANSISTOR 2SA1015
	Q627	8-729-201-52	TRANSISTOR 2SA1015
	Q628	8-729-663-47	TRANSISTOR 2SC1364
	Q629	8-729-366-81	TRANSISTOR 2SD668
	Q651	8-729-215-21	TRANSISTOR 2SK150A
	Q652	8-729-663-47	TRANSISTOR 2SC1364
	Q653	8-729-663-47	TRANSISTOR 2SC1364
	Q654	8-729-699-51	TRANSISTOR 2SA995
	Q656	8-729-201-52	TRANSISTOR 2SA1015
	Q657	8-729-366-81	TRANSISTOR 2SD668
	Q658	8-729-201-52	TRANSISTOR 2SA1015
	Q659	8-729-663-47	TRANSISTOR 2SC1364
	Q661	8-729-663-47	TRANSISTOR 2SC1364
	Q662	8-729-201-52	TRANSISTOR 2SA1015
-	Q663	8-729-364-81	TRANSISTOR 2SB648
	Q664	8-729-366-81	TRANSISTOR 2SD668
	Q667	8-729-366-31	TRANSISTOR 2SD668
	Q668	8-729-364-31	TRANSISTOR 2SB648
	Q669	8-729-107-53	TRANSISTOR 2SC2275A
	Q670	8-729-190-53	TRANSISTOR 2SA985A

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- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- . Due to standardization, parts with part numbers (Δ - $\Delta\Delta\Delta$ - $\Delta\Delta\Delta$ - $\Delta\Delta$) and Δ - $\Delta\Delta\Delta$ - $\Delta\Delta$ or Δ - $\Delta\Delta\Delta$ - $\Delta\Delta$) may be different from those used in the set.

CAPACITORS:

All capacitors are in uf. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:uf, PF:uuf.

RESISTORS

- All resistors are in ohms. Common All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- · F : nonflammable

The components identified by shading and mark A are critical for safety. Replace only with part number specified.

COILS

· MMH : mH, UH : ևH

Ref.No.	Part No.	Description				
Q671 Q672 Q673	8-729-168-11 8-729-114-11 8-729-663-47		SC2681 SA1141 SC1364			
Q674 Q675 Q676	8-729-201-52 8-729-663-47 8-729-201-52	TRANSISTOR 2	SA1015 SC1364 SA1015			
Q677 Q678 Q679	8-729-201-52 8-729-663-47 8-729-366-81		SA1015 SC1364 SD668			
Q 902 A Q 903 A	\$ 8-729-612-77 \$ 8-729-663-47 \$ X-4873-603-1 \$ X-4873-603-1	TRANSISTOR 2 TRANSISTOR 2 TRANSISTOR K TRANSISTOR K	SC1364 IT 2SC2	944		
	.1-205-670-00	WIREWOUND	75	10%	7W	
R117	1-244-837-00	CARBON	33	5%	1/2W	
R118	1-244-849-00	CARBON	100	5%	1/2W	
R119	1-244-921-00	CARBON	100K	5%	1/2W	
R120	1-214-840-00	METAL	100	1%	1/2W	
R121	1-244-819-00	CARBON	5.6	5%	1/2W	
R122	1-214-880-00	METAL	4.7K	1%	1/2W	
R123	1-214-907-00	METAL	56K	1%	1/2W	
R124	1-244-918-00	CARBON	75K	5%	1/2W	
R125	1-244-867-00	CARBON	560	5%	1/2W	
R127	1-244-921-00	CARBON	100K	5%	1/2W	
R167	1-244-837-00	CARBON	33	5%	1/2W	
R168	1-244-849-00	CARBON	100	5%	1/2W	
R169	1-244-921-00	CARBON	100K	5%	1/2W	
R170	1-214-840-00	METAL	100	1%	1/2W	
R171	1-244-819-00	CARBON	5.6	5%	1/2W	
R172	1-214-880-00	METAL	4.7K	1%	1/2W	
R173	1-214-907-00	METAL	56K	1%	1/2W	
R174	1-244-918-00	CARBON	75K	5%	1/2W	
R175	1-244-867-00	CARBON	560	5%	1/2W	
R177	1-244-921-00	CARBON	100K	5%	1/2W	
R407 <u>A</u>	.1-213-144-00	METAL	1.2K	5%	1W	F
	.1-213-144-00	METAL	1.2K	5%	1W	F
	.1-213-144-00	METAL	1.2K	5%	1W	F
R416 ★	.1-213-144-00 .1-213-144-00 .1-213-144-00	METAL METAL METAL	1.2K 1.2K 1.2K	5% 5% 5%	IW IW IW	F F
R503 ⚠	.1-206-475-00	METAL	33	5%	2W	F
	.1-206-475-00	METAL	33	5%	2W	F
	.1-213-131-00	METAL	100	5%	1W	F
R512 <u>A</u>	.1-213-131-00	METAL	100	5%	1W	F
	.1-206-485-00	METAL	82	5%	2W	F
	.1-213-131-00	METAL	100	5%	1W	F

ELECTRICAL PARTS

Ref.No. Part No.	Description				
R514 .1-206-485-00	METAL	82	5%	2W	F
R515 .1-206-485-00	METAL	82	5%	2W	F
R516 .1-206-485-00	METAL	82	5%	2W	F
R601 1-244-848-00	CARBON	91	5%	1/2W	
R602 1-244-945-00	CARBON	1M	5%	1/2W	
R605 1-244-856-00	CARBON	200	5%	1/2W	
R606 1-244-856-00	CARBON	200	5%	1/2W	
R609 1-214-846-00	METAL	180	1%	1/2W	
R610 1-244-843-00	CARBON	56	5%	1/2W	
R612 1-214-880-00	METAL	4.7K	1%	1/2W	F
R615 A.1-247-114-00	CARBON	200	5%	1/4W	
R616 A.1-247-114-00	CARBON	200	5%	1/4W	
R617 A.1-247-216-00 R618 1-214-789-00 R619 1-214-789-00		100 ATE 0. ATE 0.	1	1/2W 5W 5W	F
R620 1-217-582-00	WIREWOUND	8.2	10%	5W	
R621 1-217-582-00	WIREWOUND	8.2	10%	5W	
R625 1-244-843-00	CARBON	56	5%	1/2W	
R628 1-247-116-00	CARBON	240	5%	1/4W	F
R629 1-247-116-00	CARBON	240	5%	1/4W	F
R630 1-247-105-00	CARBON	82	5%	1/4W	F
R631 1-247-105-00 R632 A.1-247-107-00 R633 A.1-247-107-00	CARBON CARBON CARBON	82 100 100	5% 5% 5%	1/4W 1/4W 1/4W	F F
R636 1-247-224-00 R637 1-247-224-00 R638 1-206-656-00	CARBON CARBON METAL	220 220 470	5% 5% 5%	1/2W 1/2W 2W	F F
R641	CARBON	10	5%	1/2W	F
	CARBON	10	5%	1/2W	F
	CARBON	100	5%	1/2W	F
R668 1-214-789-00 R669 1-214-789-00 R670 1-217-582-00	RES, METAL PLA RES, METAL PLA WIREWOUND			5W 5W 5W	
R671 1-217-582-00	WIREWOUND	8.2	10%	5W	F
R678 1-247-116-00	CARBON	240	5%	1/4W	
R679 1-247-116-00	CARBON	240	5%	1/4W	
R680 1-247-105-00	CARBON	82	5%	1/4W	F
R681 1-247-105-00	CARBON	82	5%	1/4W	F
R682 1-247-107-00	CARBON	100	5%	1/4W	F
R683 1-247-107-00	CARBON	100	5%	1/4W	F
R686 1-247-224-00	CARBON	220	5%	1/2W	F
R687 1-247-224-00	CARBON	220	5%	1/2W	F
R691 A.1-247-192-00 R692 A.1-247-192-00	METAL CARBON CARBON	470 10 10	5% 5% 5%	2W 1/2W 1/2W	F F F

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

COTIS

Items with no part number and no description are not stocked because they are seldom required for routine service.

Items marked " 6 " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.

Due to standardization, parts with part numbers $(\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-\DeltaX)$ may be different from those used in the

[·] All capacitors are in µF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:µF, PF:µµF.

All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.

[·] F : nonflammable

[·] ММН : mH, UH : µН

Ref.No. Part No.	<u>Description</u>
R701	METAL 680 5% 2W F
R712 A.1-206-664-00 R901 A.1-244-928-00 R902 A.1-247-141-00	CARBON 200K 5% 1/2W CARBON 2.7K 5% 1/4W F
R903 A. 1-246-483-00 R904 A. 1-246-507-00 R905 A. 1-246-469-00 R906 A. 1-244-825-00	RES. CARBON 27K 5% 1/4W RES. CARBON 680 5% 1/4W
RV101 1-224-253-XX	RES, ADJ, SOLID 22K
RV151 1-224-253-XX	RES, ADJ, SOLID 22K
RV201 1-224-251-XX	RES, ADJ, SOLID 4.7K
RV251 1-224-251-XX	RES, ADJ, SOLID 4.7K
RV301 1-228-098-00	RES, VAR, CARBON 2K/2K
RV302 1-228-098-00	RES, VAR, CARBON 2K/2K
RV303 1-228-099-00	RES, VAR, CARBON 20K/20K
RV351 1-228-098-00	RES, VAR, CARBON 2K/2K
RV352 1-228-098-00	RES, VAR, CARBON 2K/2K
RV353 1-228-099-00	RES, VAR, CARBON 20K/20K
RV602 1-224-247-XX	RES, ADJ, METAL GLAZE 100
RV603 1-224-248-XX	RES, ADJ, SOLID 470
RV652 1-224-247-XX	RES, ADJ, METAL GLAZE 100
RV653 1-224-248-XX	RES, ADJ, SOLID 470
RY1 1-515-401-00	RELAY
RY2 1-515-401-00	RELAY
RY3 1-515-401-00	RELAY
RY4 1-515-401-00	RELAY
RY5 1-515-401-00	RELAY
RY8 A.1-515-367-00	RELAY
RY9 1-515-401-00	RELAY
S1 1-553-628-00	SWITCH, ROTARY SLIDE
S1 1-553-304-00	SWITCH, SLIDE (REMOTE TYPE)
S2 1-553-598-00	SWITCH, SLIDE (REMOTE TYPE)
S2 1-553-596-00	SWITCH, ROTARY SLIDE
\$3 1-553-614-00	SWITCH, PUSH (5 KEY)
\$4 1-553-595-00	SWITCH, PUSH (3 KEY)
\$4 1-553-597-00	SWITCH, SLIDE (REMOTE TYPE)
\$5 1-553-595-00	SWITCH, PUSH (3 KEY)
\$6 1-553-595-00	SWITCH, PUSH (3 KEY)
\$7 1-553-593-00	SWITCH, PUSH (2 KEY)
\$8 1-553-593-00 \$9 1-553-594-00 \$10 1-553-594-00 \$11 A :1-552-141-00	SWITCH, PUSH (2 KEY) SWITCH, PUSH (2 KEY) SWITCH, PUSH (2 KEY) SWITCH, PUSH

ELECTRICAL PARTS

Ref.No.	Part No.	Description
T902 A	.1-543-100-00	CORE CORE TRANSFORMER, CONVERTER
TH701	1-800-427-00	POSISTOR
TM901 TM902	1-536-571-00 1-536-571-00	TERMINAL BOARD, 4P (SPEAKER A) TERMINAL BOARD, 4P (SPEAKER B)
D 655 D 656 D 657	8-719-200-02 8-719-815-55 8-719-815-55	1S1555
D 658 D 659 D 660	8-719-422-21 8-719-422-21 8-719-422-21	
D 661 D 662 D 663	8-719-422-21 8-719-815-55 8-719-815-55	1S1555
D 701 D 702 D 703	8-719-815-55 8-719-815-55 8-719-936-33	1S1555
D 901 A	8-719-910-92 8-719-815-55 8-719-815-55	1S1555
D 904 A	8-719-300-22 8-719-300-22 8-719-210-12	CTU22U
D 907 A	18-719-210-12 18-719-210-12 18-719-210-12	10DF2 10DF2 10DF2
D952 ▲	8-719-230-24 8-719-230-24 8-719-230-24	
D 954 ∆	8-719-230-24	30DL4FA

NOTE:

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- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be antici-pated when ordering these items.
- Due to standardization, parts with part numbers ($\Delta-\Delta\Delta\Delta-\Delta\Delta\Delta-XX$ or $\Delta-\Delta\Delta\Delta\Delta-\Delta\Delta\Delta-X$) may be different from those used in the set.

CAPACITORS:

ARACTORS:
All capacitors are in µF. Common capacitors are omitted. Refer to the following lists for their part numbers.
MF:µF, PF:µµF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.
- F : nonflammable

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

COILS

· MMH : mH, UH : µН

1/4 WATT CARBON RESISTORS

Ω	Part No.	Ω	Part No.	Q	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.
1.0	1-246-401-00	10	1-246-425-00	100	1-246-449-00	1.0k	1-246-473-00	10k	1-246-497-00	100k	1-246-521-00	1.0M	1-246-545-00
1.1	1-246-402-00	11	1-246-426-00	110	1-246-450-00	1.1k	1-246-474-00	11k	1-246-498-00	110k	1-246-522-00	1.1M	1-210-814-00
1.2	1-246-403-00	12	1-246-427-00	120	1-246-451-00	1.2k	1-246-475-00	12k	1-246-499-00	120k	1-246-523-00	1.2M	1-210-815-00
1.3	1-246-404-00	13	1-246-428-00	130	1-246-452-00	1.3k	1-246-476-00	13k	1-246-500-00	130k	1-246-524-00	1.3M	1-210-816-00
1.5	1-246-405-00	15	1-246-429-00	150	1-246-453-00	1.5k	1-246-477-00	15k	1-246-501-00	150k	1-246-525-00	1.5M	1-210-817-00
1.6	1-246-406-00	16	1-246-430-00	160	1-246-454-00	1.6k	1-246-478-00	16k	1-246-502-00	160k	1-246-526-00	1.6M	1-210-818-00
1.8	1-246-407-00	18	1-246-431-00	180	1-246-455-00	1.8k	1-246-479-00	18k	1-246-503-00	180k	1-246-527-00	1.8M	1-218-819-00
2.0	1-246-408-00	20	1-246-432-00	200	1-246-456-00	2.0k	1-246-480-00	20k	1-246-504-00	200k	1-246-528-00	2.0M	1-210-820-00
2.2	1-246-409-00	22	1-246-433-00	220	1-246-457-00	2.2k	1-246-481-00	22k	1-246-505-00	220k	1-246-529-00	2.2M	1-210-821-00
2.4	1-246-410-00	24	1-246-434-00	240	1-246-458-00	2.4k	1-246-482-00	24k	1-246-506-00	240k	1-246-530-00	2.4M	1-244-754-00
2.7	1-246-411-00	27	1-246-435-00	270	1-246-459-00	2.7k	1-246-483-00	27k	1-246-507-00	270k	1-246-531-00	2.7M	1-244-755-00
3.0	1-246-412-00	30	1-246-436-00	300	1-246-460-00	3.0k	1-246-484-00	30k	1-246-508-00	300k	1-246-532-00		1-244-756-00
3.3	1-246-413-00	33	1-246-437-00	330	1-246-461-00	3.3k	1-246-485-00	33k	1-246-509-00	330k	1-246-533-00	3.3M	1-244-757-00
3.6	1-246-414-00	36	1-246-438-00	360	1-246-462-00	3.6k	1-246-486-00	36k	1-246-510-00	360k	1-246-534-00	3.6M	1-244-758-00
3.9	1-246-415-00	39	1-246-439-00	390	1-246-463-00	3.9k	1-246-487-00	39k	1-246-511-00	390k	1-246-535-00	3.9M	1-244-759-00
4.3	1-246-416-00	43	1-246-440-00	430	1-246-464-00	4.3k	1-246-488-00	43k	1-246-512-00	430k	1-246-536-00	4.3M	1-244-760-00
4.7	1-246-417-00	47	1-246-441-00	470	1-246-465-00	4.7k	1-246-489-00	47k	1-246-513-00	470k	1-246-537-00	4.7M	1-244-761-00
5.1	1-246-418-00	51	1-246-442-00	510	1-246-466-00	5.1k	1-246-490-00	51k	1-246-514-00	510k	1-246-538-00	5.1M	1-244-762-00
5.6	1-246-419-00	56	1-246-443-00	560	1-246-467-00	5.6k	1-246-491-00	56k	1-246-515-00	560k	1-246-539-00		
6.2	1-246-420-00	62	1-246-444-00	620	1-246-468-00	6.2k	1-246-492-00	62k	1-246-516-00	620k	1-246-540-00		
6.8	1-246-421-00	68	1-246-445-00	680	1-246-469-00	6.8k	1-246-493-00	68k	1-246-517-00	680k	1-246-541-00		
7.5	1-246-422-00	75	1-246-446-00	750	1-246-470-00	7.5k	1-246-494-00	75k	1-246-518-00	750k	1-246-542-00		
8.2	1-246-423-00	82	1-246-447-00	820	1-246-471-00	8.2k	1-246-495-00	82k	1-246-519-00	820k	1-246-543-00		
9.1	1-246-424-00	91	1-246-448-00	910	1-246-472-00	9.1k	1-246-496-00	91k	1-246-520-00	910k	1-246-544-00		